



Fine Craftsmanship...
Top Performance...

VERTICAL MACHINING CENTERS

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MACO

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MACO

MASTER AUTOMATIC CO., LTD.

Vertical Machining Centers

Recognized by Domestic And Overseas Customers

*Fine Craftsmanship...
Top Performance...*

Management
Agreement
Creativity
Obligation

Master Automatic Co., Ltd. Was established in 1992. At the beginning stage, Master specialized in machining of machine tool parts and has 20 years of history up to now. Since the company was established, mater has always followed its company's policy at "Customer Priority. Quality First. Constant Improvement. Business Perpetuity" This enables us to constantly upgrade out technological level, and our customers can benefit from Master's latest technology and service.

The resins why Master's products featuring "**High Precision. Stable. High Speed. Reasonable Cost**" are attributed from Master's rigorous scientific management, sincere commitment to customers, constant innovation and high responsibility to our business and society.

Master is a team with competition and cohesion, and our goal is to offer excellent products for our customers. Our ambition is to establish **MACO** as an excellent brand in the world's machine tool industries. Today, Master is a multinational corporation with several ten thousands square feet of factory building. At Master, everyone is passionate about his(her) work in combination with our commitment to excellence, as a result, Master is able, to keep continuous growth. At the time when our new factory building in Taiwan has been completed, all of the machinery industries and friends are welcomed to visit our company.



Taiwan Factory



China Factory



Research and Development



Professional

Vertical Machining Centers



PRODUCT FEATURES :

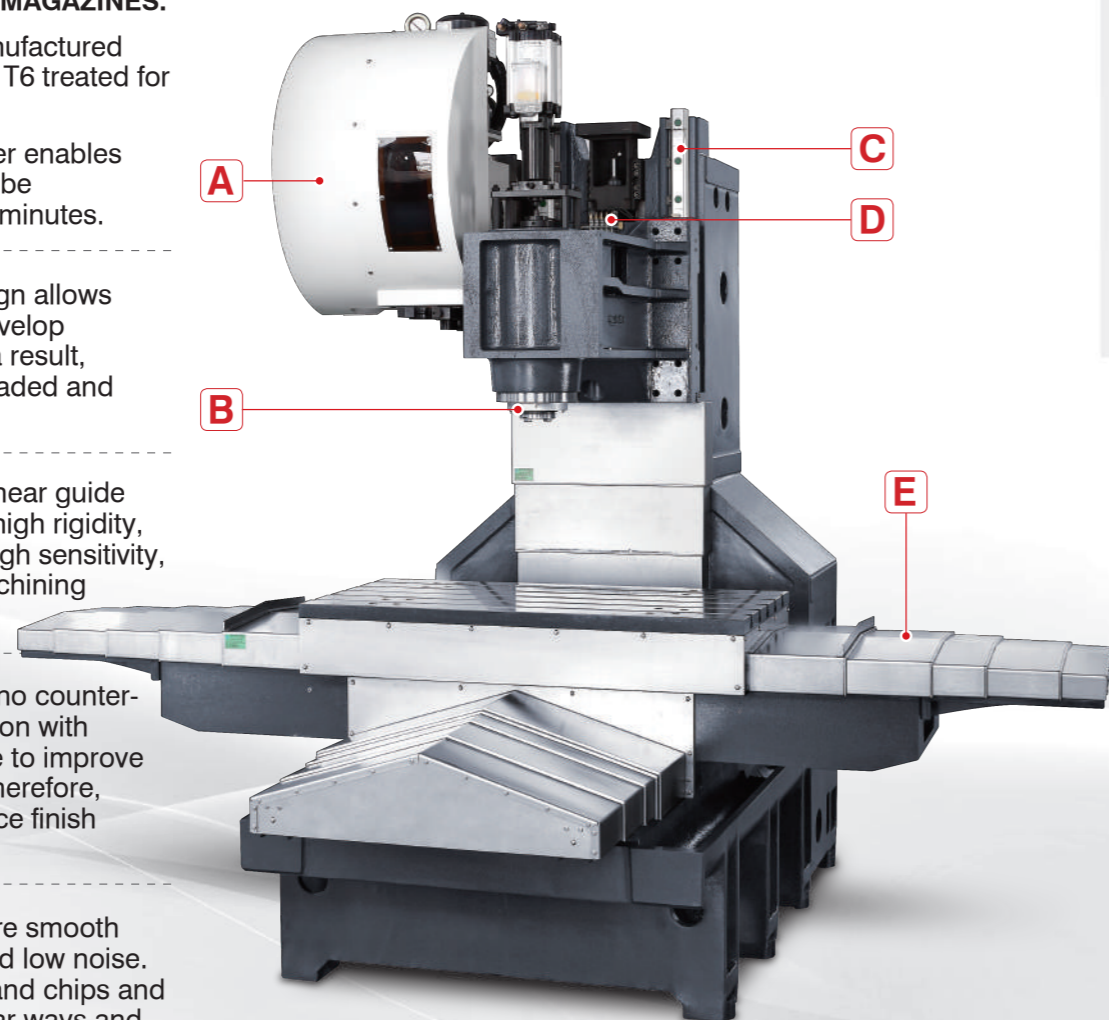
- A** 1. The entire series of machine employs **TAIWAN MASTER TOOL MAGAZINES**.
2. The tool pockets are manufactured from aluminum alloy and T6 treated for maximum durability.
3. Front mounted air cylinder enables repair or maintenance to be accomplished in only 10 minutes.

- B** The short spindle nose design allows the spindle motor to fully develop transmission efficiency. As a result, machining accuracy is upgraded and spindle life is extended.

- C** The silent ball screws and linear guide ways on three axes feature high rigidity, low noise, low friction and high sensitivity, providing an increase in machining speed and accuracy.

- D** The Z-axis is designed with no counter-balance weight in combination with servo motor drive with brake to improve Z-axis drive performance. Therefore, high speed and better surface finish can be achieved.

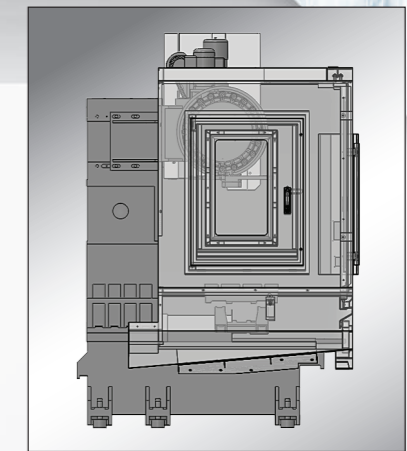
- E** Fully enclosed guards ensure smooth movement at high speed and low noise. The guards isolate coolant and chips and provide a protection for linear ways and ball screws for extending their service life.



Coolant Jet Around Spindle



Humanized Operation Panel



Optimal Chips Removing



Automatic tool measuring device (optional)



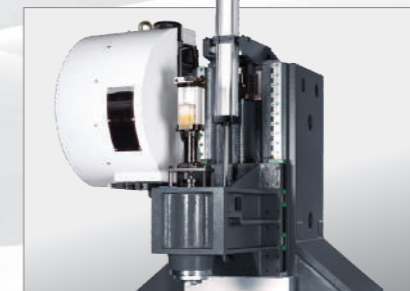
4th axis rotary table (optional)



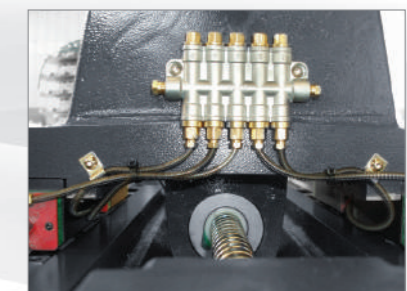
Programmable coolant nozzle (optional)



Increased height of column (optional)



Pneumatic counter-balance on Z-axis (optional)



Grease lubrication system (optional)

Tapping Drilling Machining Center

- Base and column are designed with great span between slideways for maximum stability.
- The direct-drive high speed spindle provides sensitive response with 6,000 rpm for tapping operations.
- 48 meters (60 meters) rapid traverse on three axes greatly reduces machining time.
- Increased height of column has sufficient space to mount the 4th and 5th axes.
- High speed servo drive tool changer is fast and stable that reduces non-cutting time.
- Rear chip removing design features excellent chip removing angle and large flow chip flushing system.

T-5 / T-7

APPLICATION: 3C parts, hardware, molds, automotive parts and graphite.



Machining Ability :

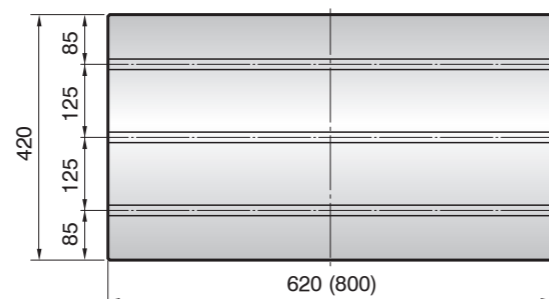
T-5

- 500 / 400 / 300 mm X, Y, Z-axis travel
- BT-30: 12,000 rpm direct drive spindle
- 620x420 mm Table size
- 250 kg Table loading capacity

T-7

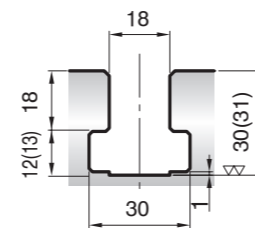
- 700 / 400 / 300 mm X, Y, Z-axis travel
- BT-30: 12,000 rpm direct drive spindle
- 800x420 mm Table size
- 300 kg Table loading capacity

Table: T-5 (T-7)



Unit:mm

T-Slot:3



Standard Accessories:

- BT30 spindle
- 12,000 rpm direct-drive spindle
- Gripper type magazine (BT30, 14 tools)
- Automatic lubrication system
- M30 automatic power off
- LED work light
- Rigid tapping

Optional Accessories:

- 15,000/24,000 rpm direct-drive spindle
- Servo magazine
- Programmable coolant nozzle adjustment
- Coolant through spindle (15 bar/20 bar)
- 4th axis rotary table and tailstock
- Automatic tool measuring device
- Spindle oil cooler
- Increase height of column
- Screw type chip conveyor
- Link chain type chip conveyor
- Grease lubrication system
- Oil / fluid separation device
- Coolant gun and air gun

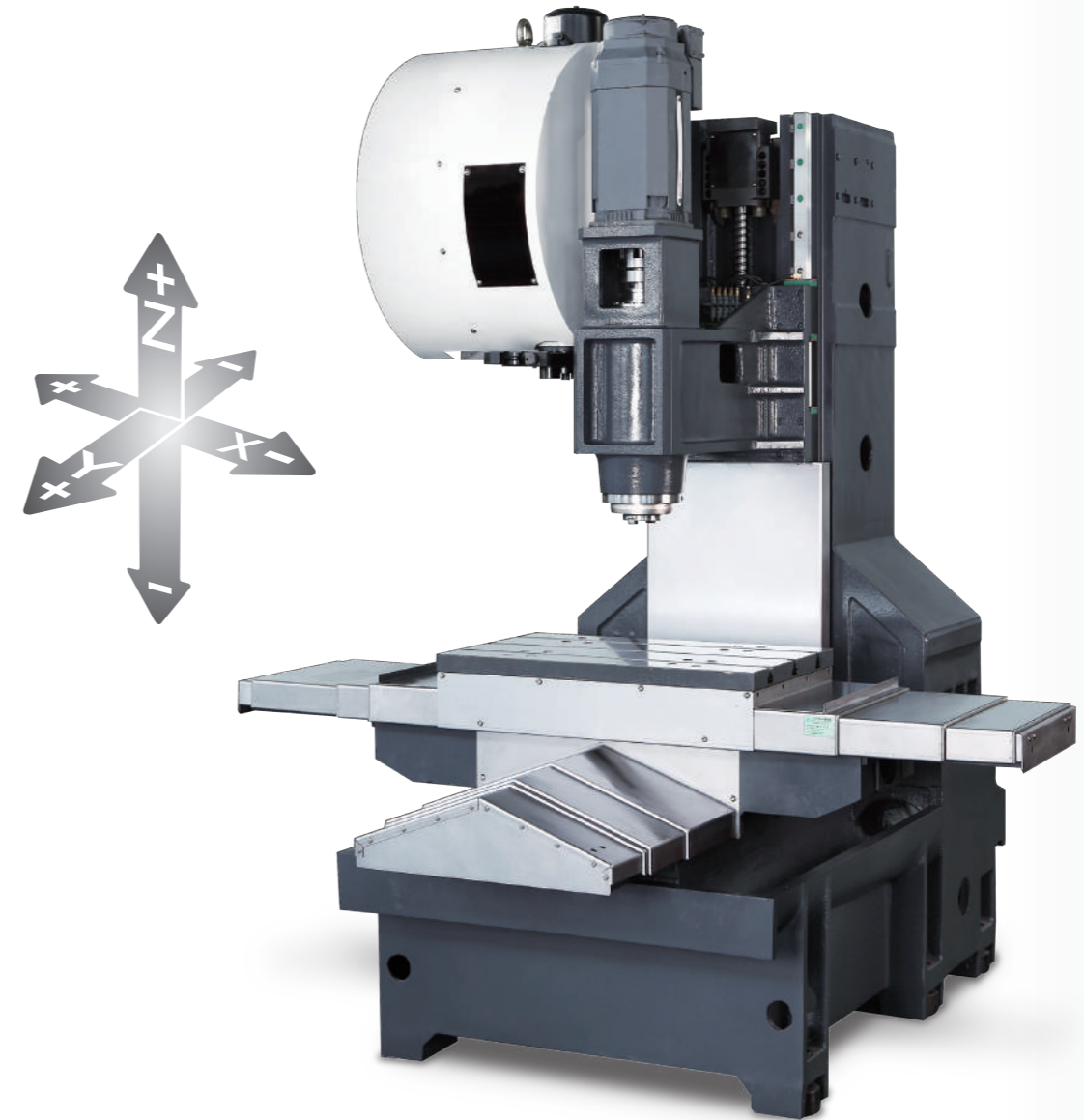
Vertical Hi-Speed Machining Center

- Base and column are designed with great span between slideways for maximum stability.
- The short nose high speed spindle provides sensitive response with 4,000 rpm tapping operations.
- 48 meters rapid traverse on three axes greatly reduces machining time.
- Increased height of column has sufficient space to mount the 4th and 5th axes.
- Stable automatic tool change system not only reduces non-cutting time, but also extends spindle life.
- Rear chip removing design features excellent chip removing angle and large flow chip flushing system.



V-6 / V-5F

APPLICATION: 3C, hardware, molds, automotive parts, medical devices and aerospace parts.



Machining Ability :

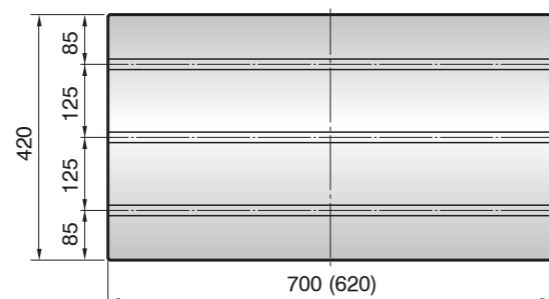
V-5F

- 500 / 400 / 450 mm X, Y, Z-axis travel
- BT-30: 12,000 rpm direct drive spindle
- 620x420 mm Table size
- 250 kg Table loading capacity

V-6

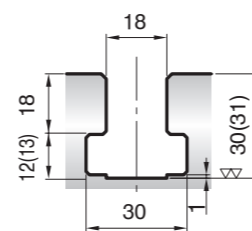
- 600 / 400 / 450 mm X, Y, Z-axis travel
- BT-40: 10,000 rpm belt drive spindle
- 700x420 mm Table size
- 300 kg Table loading capacity

Table: V-6 (V-5F)



Unit:mm

T-Slot:3



Standard Accessories:

- V-5F: BT30 / V-6: BT40 spindle
- V-5F: 12,000 rpm direct-drive spindle
- V-5F arm type (BT30,20 tools)
- V-6: 10,000 rpm belt drive spindle
- V-6 arm typ (BT40,20 tools)
- V-6 built-in coolant nozzles
- Automatic lubrication system
- Rigid tapping
- M30 automatic power off

Optional Accessories:

- 12,000/15,000 rpm direct-drive spindle
- Programmable coolant nozzle adjustment
- Coolant through spindle (15 bar/20 bar)
- 4th axis rotary table and tailstock
- Automatic tool measuring device
- Increase height of column
- Spindle oil cooler
- Screw type chip conveyor
- Link chain type chip conveyor
- Grease lubrication system
- Oil / fluid separation device
- Coolant gun and air gun

Vertical Hi-Speed Machining Center

- The optional bed construction design is able to resist inertia generated by high "G" with maximum stability.
- The short nose spindle presents outstanding rigidity. It also may increase efficiency while lowering tool wear.
- 48 meters rapid traverse on three axes greatly reduces machining time.
- High speed, silent ball screw and roller type linear way exhibit high speed, high accuracy and high rigidity features.
- Stable automatic tool change system not only reduces non-cutting time, but also extends spindle life.
- Front side chip exhaust with optimal chip exhausting angles and extra large chip flushing rate.

LV-850 / LV-700

APPLICATION: Hardware, molds, automotive, communication, medical devices and aerospace.



Machining Ability :

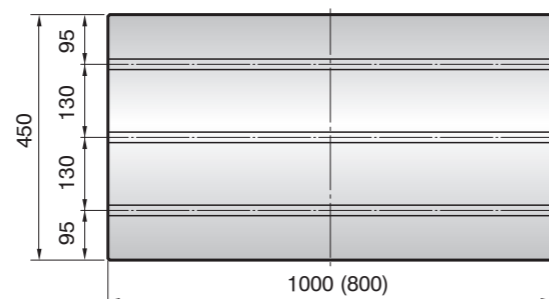
LV-700

- 700 / 500 / 550 mm X, Y, Z-axis travel
- BT-40: 10,000 rpm belt drive spindle
- 800x450 mm Table size
- 350 kg Table loading capacity

LV-850

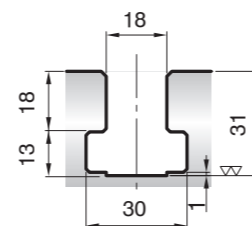
- 800 / 500 / 550 mm X, Y, Z-axis travel
- BT-40: 10,000 rpm belt drive spindle
- 1000x450 mm Table size
- 500 kg Table loading capacity

Table: LV-850 (LV-700)



Unit:mm

T-Slot:3



Standard Accessories:

- BT40 spindle
- 10,000 rpm direct-drive spindle
- Rotary disc type (BT40,24 tools)
- Built-in coolant nozzles
- Automatic lubrication system
- M30 automatic power off
- LED work light
- Rigid tapping

Optional Accessories:

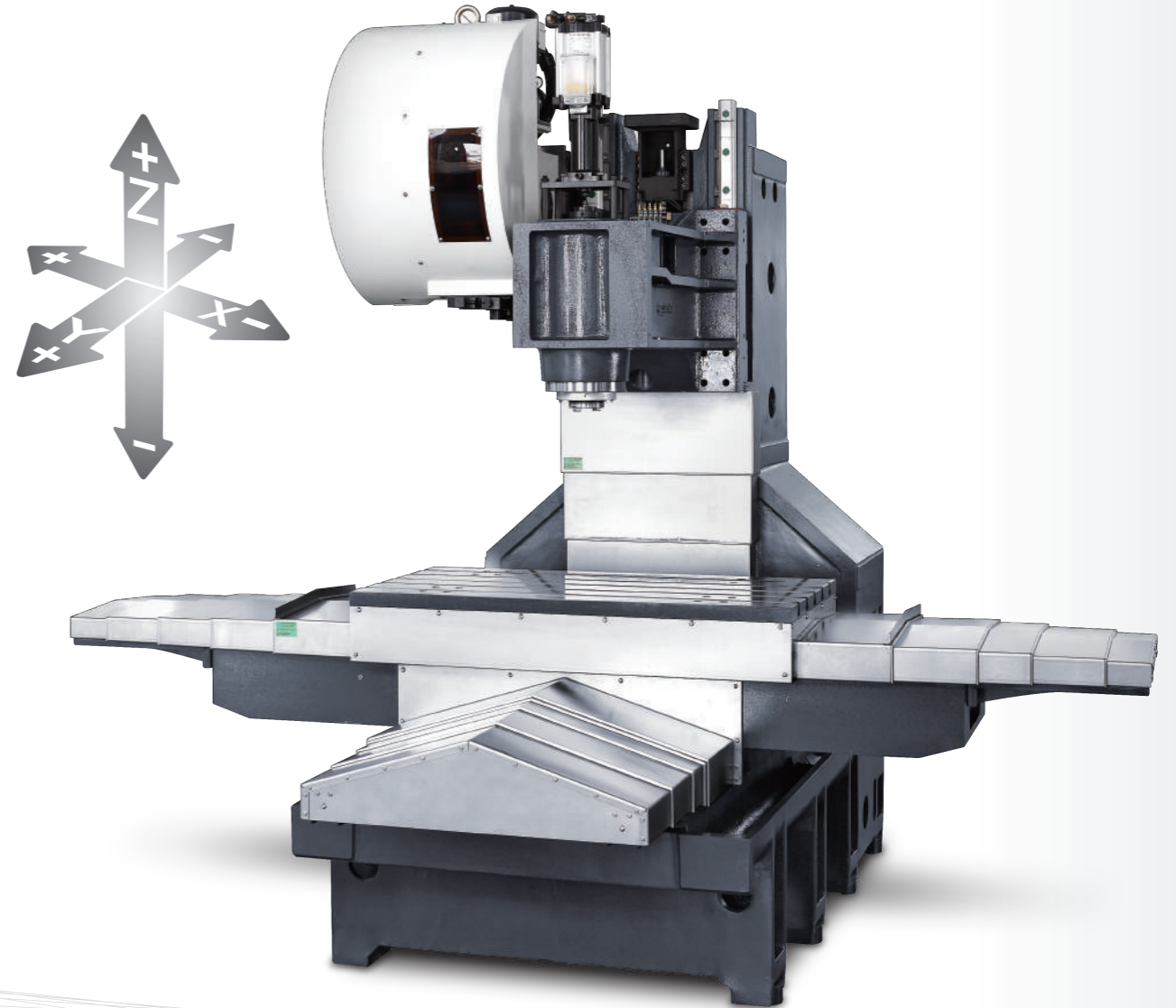
- 12,000/15,000 rpm direct-drive spindle
- Programmable coolant nozzle adjustment
- Coolant through spindle (15 bar/20 bar)
- 4th axis rotary table and tailstock
- Automatic tool measuring device
- Spindle oil cooler
- Increase height of column
- Screw type chip conveyor
- Link chain type chip conveyor
- Oil / fluid separation device
- Coolant gun and air gun

Vertical Machining Center

- The optional bed construction design is able to resist inertia generated by high "G" with maximum stability.
- The short nose spindle presents outstanding rigidity. It also may increase efficiency while lowering tool wear.
- 36 meters rapid traverse on three axes greatly reduces machining time.
- Stable automatic tool change system not only reduces non-cutting time, but also extends spindle life.
- Front side chip exhaust with optimal chip exhausting angles and extra large chip flushing rate.

LV-1060E / LV-860E

APPLICATION: Hardware, molds, automotive, communication, medical devices and aerospace.



Machining Ability :

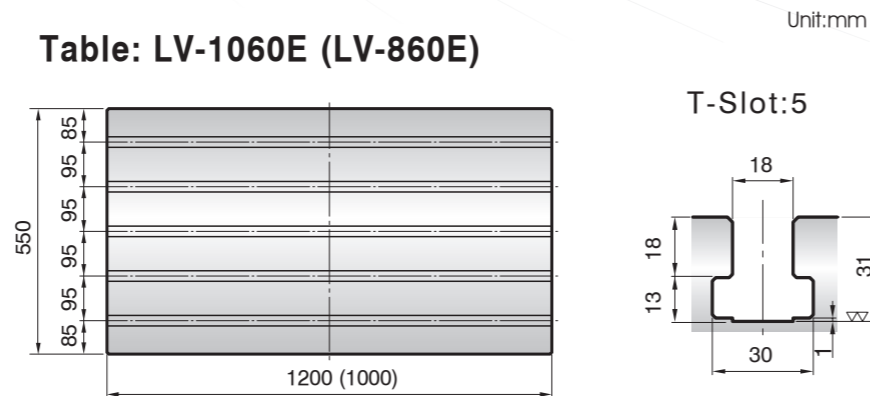
LV-860E

- 800 / 600 / 600 mm X, Y, Z-axis travel
- BT-40: 8,000 rpm belt drive spindle
- 1000x550 mm Table size
- 550 kg Table loading capacity

LV-1060E

- 1000 / 600 / 600 mm X, Y, Z-axis travel
- BT-40: 8,000 rpm belt drive spindle
- 1200x550 mm Table size
- 600 kg Table loading capacity

Table: LV-1060E (LV-860E)



Standard Accessories:

- BT40 spindle
- 8,000 rpm Belt drive
- Rotary disc type (BT40:24 tools)
- Built-in coolant nozzles
- Automatic lubrication system
- M30 automatic power off
- LED work light
- Rigid tapping

Optional Accessories:

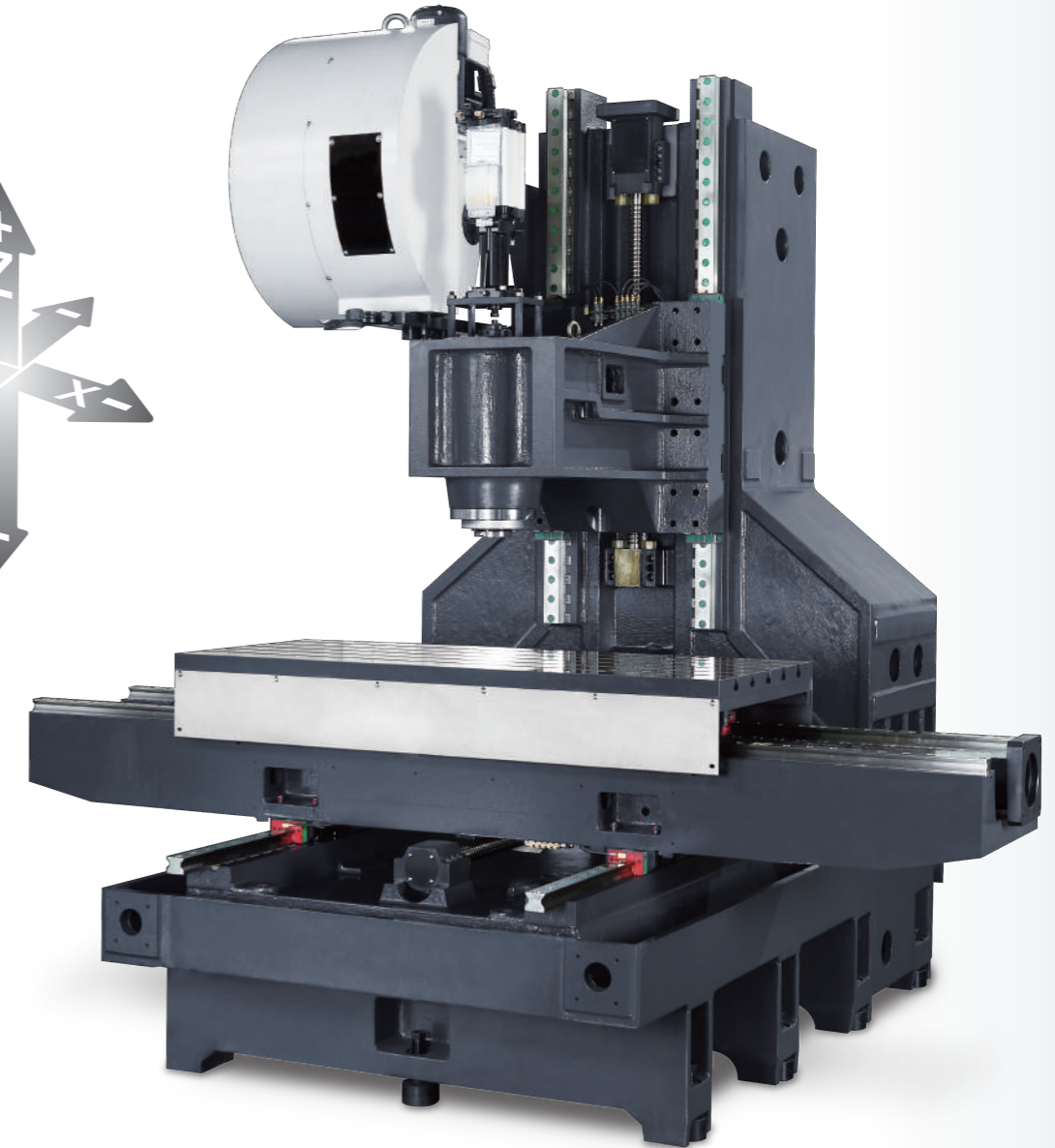
- 10,000/12,000 rpm direct-drive spindle
- Pneumatic counter-balance on Z-axis
- Programmable coolant nozzle adjustment
- Coolant through spindle (15 bar/20 bar)
- 4th axis rotary table and tailstock
- Automatic tool measuring device
- Spindle oil cooler
- Increase height of column
- Screw type chip conveyor
- Link chain type chip conveyor
- Oil / fluid separation device
- Coolant gun and air gun

Vertical Machining Center

- The optional bed construction design is able to resist inertia generated by high "G" with maximum stability.
- The short nose spindle presents outstanding rigidity. It also may increase efficiency while lowering tool wear.
- 32 meters rapid traverse on three axes greatly reduces machining time.
- Stable automatic tool change system not only reduces non-cutting time, but also extends spindle life.
- Front side chip exhaust with optimal chip exhausting angles and extra large chip flushing rate.

LV-1370 / LV-1170

APPLICATION: Hardware, molds, automotive, communication, medical devices and aerospace.



Machining Ability :

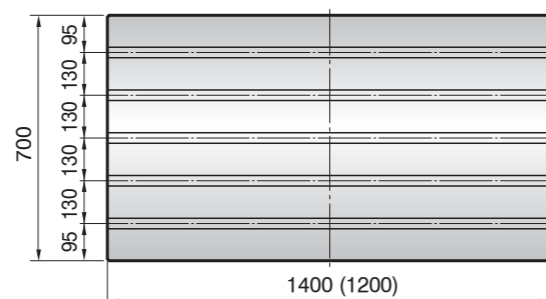
LV-1170

- 1100 / 700 / 700 mm X, Y, Z-axis travel
- BT-40: 8,000 rpm belt drive spindle
- 1200x700 mm Table size
- 700 kg Table loading capacity

LV-1370

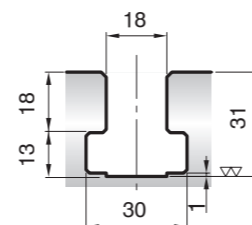
- 1300 / 700 / 700 mm X, Y, Z-axis travel
- BT-40: 8,000 rpm belt drive spindle
- 1400x700 mm Table size
- 850 kg Table loading capacity

Table: LV-1370 (LV-1170)



Unit:mm

T-Slot:5



Standard Accessories:

- BT40 spindle
- 8,000 rpm Belt drive
- Rotary disc type (BT40:24 tools)
- Built-in coolant nozzles
- Pneumatic counter-balance on Z-axis
- Automatic lubrication system
- M30 automatic power off
- LED work light
- Rigid tapping

Optional Accessories:

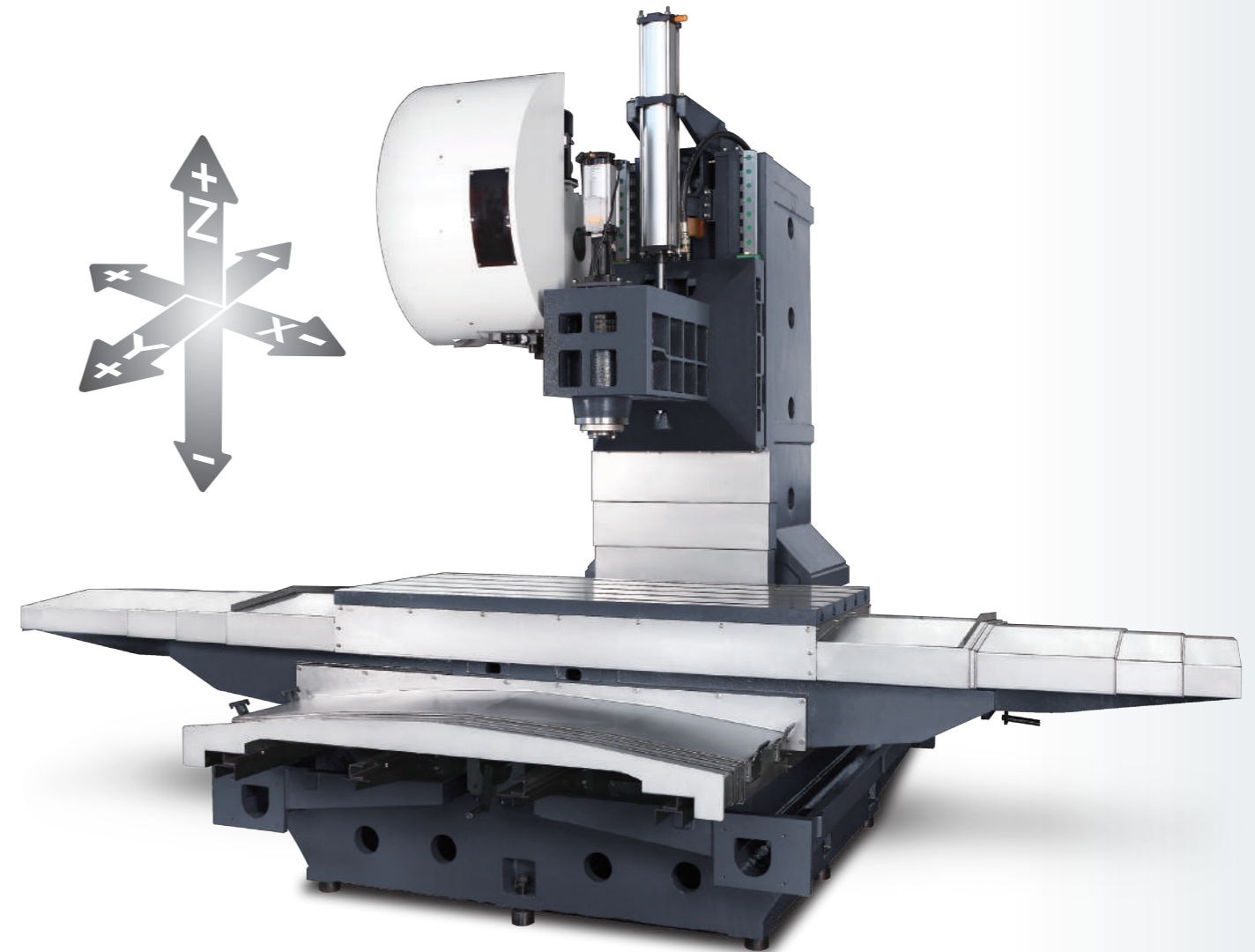
- 10,000/12,000 rpm direct-drive spindle
- Rotary disc type (BT50:24 tools)
- Programmable coolant nozzle adjustment
- Coolant through spindle (15 bar/20 bar)
- 4th axis rotary table and tailstock
- Automatic tool measuring device
- Spindle oil cooler
- Increase height of column
- Screw type chip conveyor
- Link chain type chip conveyor
- Oil / fluid separation device
- Coolant gun and air gun

Vertical Machining Center

- The optional bed construction design is able to resist inertia generated by high "G" with maximum stability.
- The short nose spindle presents outstanding rigidity. It also may increase efficiency while lowering tool wear.
- Pneumatic counter-balance on Z-axis
- Front side chip exhaust with optimal chip exhausting angles and extra large chip flushing rate.

LV-1685 / MV-1685

APPLICATION: Hardware, molds, automotive, communication, medical devices and aerospace.



Machining Ability :

LV-1685

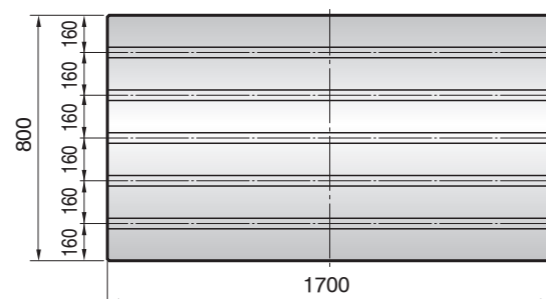
- 1600 / 850 / 850 mm X, Y, Z-axis travel
- BT-40: 8,000 rpm belt drive spindle
- 1700x800 mm Table size
- 1,500 kg Table loading capacity

MV-1685 (Boxway)

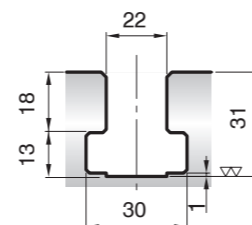
- 1600 / 850 / 850 mm X, Y, Z-axis travel
- Gear head: BT-50: 6,000 rpm
- 1400x800 mm Table size
- 2,000 kg Table loading capacity

Table: LV-1685 (MV-1685)

Unit:mm



T-Slot:5



Standard Accessories:

- BT40 / 24 tools (LV)
- 8,000 rpm Belt drive (LV)
- BT50 / 24 tools (MV)
- 6,000 rpm gear head (MV)
- Built-in coolant nozzles
- Pneumatic counter-balance on Z-axis
- Automatic lubrication system
- M30 automatic power off
- LED work light
- Rigid tapping

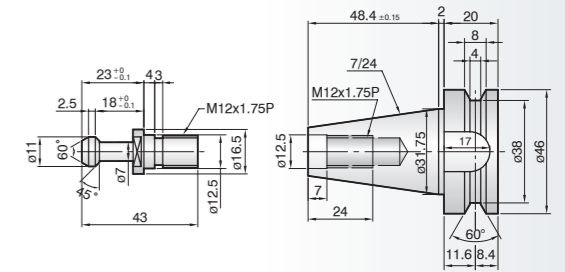
Optional Accessories:

- BT40: 10,000/12,000 rpm direct-drive spindle (LV)
- BT50: 8,000/10,000 rpm direct-drive spindle (LV)
- 32 / 40 tools
- Programmable coolant nozzle
- 4th axis rotary table and tailstock
- Automatic tool measuring device
- Spindle oil cooler
- Increase height of column
- Screw type chip conveyor
- Link chain type chip conveyor
- Oil / fluid separation device
- Coolant gun and air gun

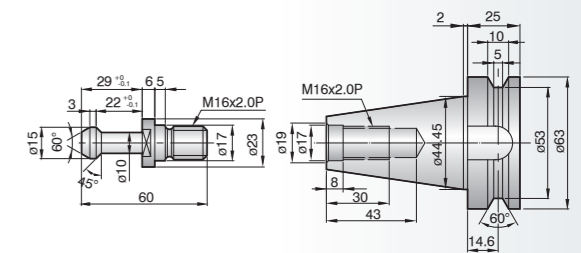
Machine Specification



BT-30 Tool Shank



BT-40 Tool Shank



| Model | T-5 | T-7 | V-5F | V-6 | LV-700 | LV-850 | LV-860E | LV-1060E | LV-1170 | LV-1370 | LV-1685 | MV-1685 | | |
|------------------------|---------------------------|--------------------|-------------|-------------|-------------|-------------|--------------------|---------------------------|-----------------|--------------------|-------------|----------------|----------------|--|
| Control unit | MITSUBISHI-MELDAS / FANUC | | | | | | | MITSUBISHI-MELDAS / FANUC | | | | | | |
| Travel | | | | | | | | | | | | | | |
| X-axis travel | mm | 500 | 700 | 500 | 600 | 700 | 800 | 800 | 1000 | 1100 | 1300 | 1600 | 1600 | |
| Y-axis travel | mm | 400 | 400 | 400 | 400 | 500 | 500 | 600 | 600 | 700 | 700 | 850 | 850 | |
| Z-axis travel | mm | 300 | 300 | 450 | 450 | 550 | 550 | 600 | 600 | 700 | 700 | 800 | 800 | |
| Spindle nose to table | mm | 200~500 | | 200~650 | 170~620 | 120~670 | | 120~720 | 120~820 | | 150~950 mm | | | |
| Spindle | | | | | | | | | | | | | | |
| Type of spindle | | BT-30 | BT-30 | BT-30 | BT-40 | BT-40 | BT-40 | BT-40 | BT-40 | BT-40 | BT-40 | BT-40 | BT-50 | |
| Spindle transmission | | Direct Drive | | | Belt Drive | | | | Belt Drive | | | | Gear Head | |
| Spindle speed | rpm | 12,000 | 12,000 | 12,000 | 10,000 | 10,000 | 10,000 | 8,000 | 8,000 | 8,000 | 8,000 | 8,000 | 6,000 | |
| Spindle motor | kW | 5.5 | 5.5 | 5.5 | 5.5 | 7.5 | 7.5 | 7.5 | 11 | 11 | 15 | 15 | 18.5 | |
| Feedrate | | | | | | | | | | | | | | |
| X/Y/Z rapid traverse | | 48 / 48 / 48 M/min | | | | | 36 / 36 / 36 M/min | | | 32 / 32 / 30 M/min | | 32/32/30 M/min | 20/20/15 M/min | |
| Cutting feed rate | | 1~10,000 mm/min | | | | | | | 1~10,000 mm/min | | | | | |
| Table | | | | | | | | | | | | | | |
| Table size | mm | 620 x 420 | 800 x 420 | 620 x 420 | 700 x 420 | 800 x 450 | 1000 x 450 | 1000 x 550 | 1200 x 550 | 1200 x 700 | 1400 x 700 | 1700 x 800 | 1700 x 800 | |
| T-slot (W×No.×Pitch) | mm | 18x3x125 | 18x3x125 | 18x3x125 | 18x3x125 | 18x3x130 | 18x3x130 | 18x3x95 | 18x5x95 | 18x5x130 | 18x5x130 | 22x5x160 | 22x5x160 | |
| Table loading capacity | kg | 250 | 300 | 250 | 300 | 350 | 500 | 550 | 600 | 700 | 850 | 1500 | 2000 | |
| ATC | | | | | | | | | | | | | | |
| Tool station | | Gripper type | | | Arm type | | | | Arm type | | | | | |
| No. of tools | pcs | 14 | 14 | 20 | 20 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | 24 | |
| Max. tool weight | kg | 3 | 3 | 3 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 7 | 18 | |
| Miscellaneous | | | | | | | | | | | | | | |
| Coolant tank capacity | ℓ | 200 | 200 | 200 | 200 | 220 | 220 | 250 | 250 | 250 | 250 | 300 | 300 | |
| Air pressure | kg | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | 6 | |
| Power requirement | KVA | 15 | 15 | 15 | 15 | 20 | 20 | 20 | 25 | 25 | 30 | 35 | 35 | |
| Max. machine weight | kg | 2800 | 3600 | 3200 | 3300 | 4100 | 4500 | 5400 | 5600 | 7100 | 7500 | 10450 | 11450 | |
| Machine size (LxW) | mm | 1600 x 2100 | 2000 x 2440 | 1600 x 2080 | 1600 x 2080 | 2000 x 2440 | 2430 x 2400 | 2400 x 2475 | 2950 x 2475 | 3300 x 3005 | 3500 x 3005 | 4550 x 4000 | 4550 x 4000 | |
| Machine height | mm | 2900 | 3100 | 2815 | 2815 | 3100 | 2700 | 2950 | 2950 | 3200 | 3200 | 4000 | 4000 | |

Inspection Instrument



• Design and specification are subject to change without prior notice.